

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2:2020

This is to certify that **Grupa Athena Sp. z o.o. Sp. j.**

ul. Srebrna 10  
85-461 Bydgoszcz  
POLAND

is qualified to perform welding work within the range of certification of:

**Classification level CL 1 and type of activity**  
**P – production**  
**according to EN 15085-2:2020**

**Field of application:** Manufacturing of new assemblies and components for railway vehicles,  
except design and except purchasing of welded parts.

### Range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.2	t = 1÷24mm	BW
		t = 1,4÷24mm	FW
141	8.1	t = 1÷4mm	BW
		t = 1÷4mm	FW
141	23.1	t = 1÷4mm	BW
		t = 1÷4mm	FW

**Responsible welding coordinator:** Tomasz Dreżewski (IWE) born: 26.03.1981

**Deputy with equal rights:** Krzysztof Ciechacki (IWE) [extern] born: 04.12.1975

**Deputy:** - born: -

**Comments:** see reverse

**Certificate no.:** TUVRh/15085/CL1/PL066/21

**Valid:** from 10.11.2021 to 09.11.2024

**Issued on:** 11.11.2021

**Auditor:** Paweł Szczepanik

General regulations (see reverse)



*Ewa Krajewska*  
Ewa Krajewska  
Certification Body

